



Kent P. von Maubeuge (Product Manager & Marketing Director)

(Convenor CEN TC 189 WG6 Barriers; Co-Chairman ASTM D35.04 GCLs, BoD Geosynthetic Institute, IGS Vice-chair Barriers, Member ISO 221 WG2, Member Technical Advisory Committee Geosynthetics, Member IGS 10th IGC, Berlin, Lecturer Geosynthetics University Bielefeld)

kvmaubeuge@naue.com

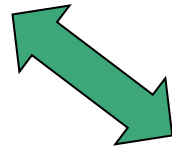
Geotechnik mit Geokunststoffen
geotechnics with geosynthetics

- 1. Introduction**
- 2. Influencing Factors for Drainage Systems**
- 3. Design of Drainage Systems**
- 4. Economic and Ecologic advantages of Drainage Geocomposites**
- 5. Installation**
- 6. Conclusions**

Approval Process for Geosynthetic Drainage Systems in Germany

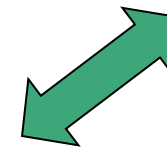
Federal States

Approval

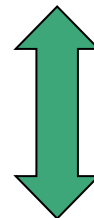


BAM/DepV

Geosynthetic
Requirements



**Drainage Geocomposites in
Landfill Capping Sealing Systems**



**Recommendations of WG 6.1
GDA of the German Geotechnical
Society (DGGT e.V.)**

Introduction



Approval Process for Geosynthetic Drainage Systems in Germany



Bundesanstalt für
Materialforschung
und -prüfung

BAM-Guideline
Proof of suitability
for synthetic drainage
Geocomposites in landfill
capping sealing systems

2003 / 2010

herausgegeben vom
Labor IV.32, Deponietechnik

Oktober 2003



Bundes
Material-
und -prü-
fung
D-12200 Berlin
Telefon: 0 30 81 04-0
Telefax: 0 30 81 11 20 29

**Expert report on the suitability of the
geocomposite drain Secudrän® R201Z WD601Z R201Z
for final landfill capping systems**

File number: IV.32/1317/04
Date: 2005-05-01
Copy: 1 of 4
Applicant/Client: NAUE GmbH & Co. KG,
Gewerbestraße 2, 32339 Espelkamp-Fiestel, Germany
Request/Order from: 2004-01-09
Date of come in: 2004-01-11
Subject matter: Assessment of the suitability of the geocomposite drain
Secudrän® R201Z WD601Z R201Z for the use as drainage
layer in final landfill capping systems
Table of content:
Synopsis
1. Introduction
2. The geocomposite drain
Secudrän® R201Z WD601Z R201Z
3. The long-term in-plane water flow capacity
4. The long-term shear strength
5. Properties of the geotextile filter
6. Friction and geomembrane protection
7. Quality assurance
8. Installation requirements
9. Discussion and remarks
Appendices:
A1. Directory of manufacturer submitted documentation
A2. Literature
A3. Manufacturer's design diagrams
This expert report consists of pages 1 through 46
Sicherheit und Zuverlässigkeit in Chemie- und Materialtechnik





Bundesanstalt für
Materialforschung
und -prüfung
D-12200 Berlin
Telefon: 0 30 81 04-0
Telefax: 0 30 81 11 20 29

Approval
Synthetic drainage
Geocomposites in landfill
capping sealing systems

Zul.-Nr.: 08/BAM IV.3/01/10
BAM-Az.: IV.32/1413/10, IV.32/1337/05
und IV.32/1390/08
Firma: NAUE GmbH & Co. KG
Gewerbestraße 2
32339 Espelkamp-Fiestel
Produkt: Secudrän® R201Z WD601Z R201Z

2010

Sicherheit und Zuverlässigkeit in Chemie- und Materialtechnik



(in accordance to GM approval)

Expert report on the suitability of the geocomposite drain Secudrän® R201Z WD601Z R201Z for final landfill capping systems

File number IV 13/1117/04

Date **2004/2008**

Copy 1 of 4

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Gewerbestrasse 2, 32339 Espelkamp-Fiestel, Germany

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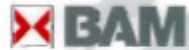
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 Sicherheit und Zuverlässigkeit in Chemie- und Materialtechnik



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Ermächtigung der BAM
einzuholen.

GUTACHTEN



EXPERT REPORT

Realisation of BAM-Guideline
“Proof of suitability for synthetic
drainage elements in landfill
capping sealing systems” (2003)

Durability > 100 years

**Equivalence to 30 cm gravel with
 $k = 1 \cdot 10^{-3} \text{ m/s}$**

Approval Process for Geosynthetic Drainage Systems in Germany

Expert report on the suitability of the geocomposite drain Secudrain® R201Z WD601Z R201Z for final landfill capping systems

BAM
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GUTACHTEN

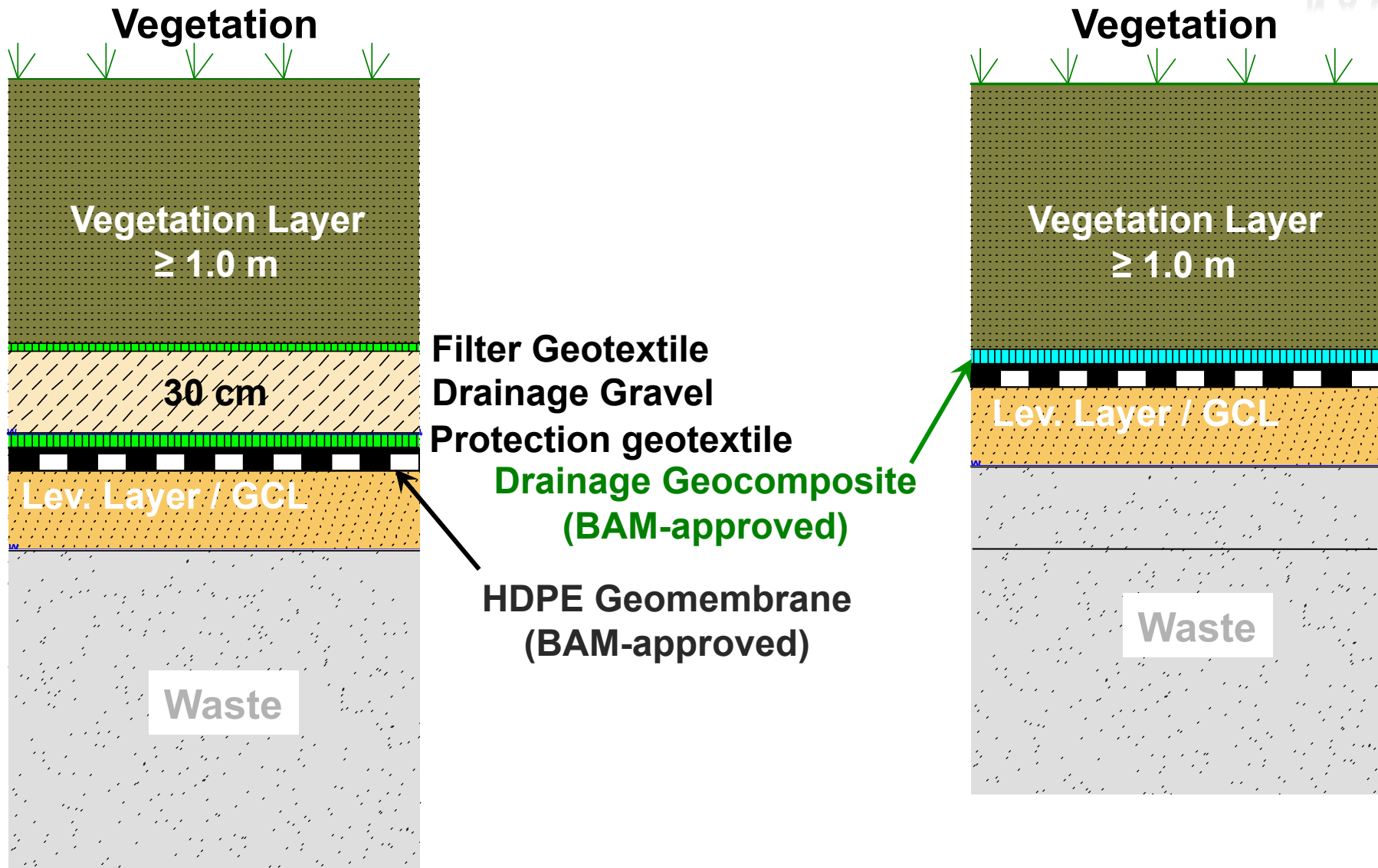
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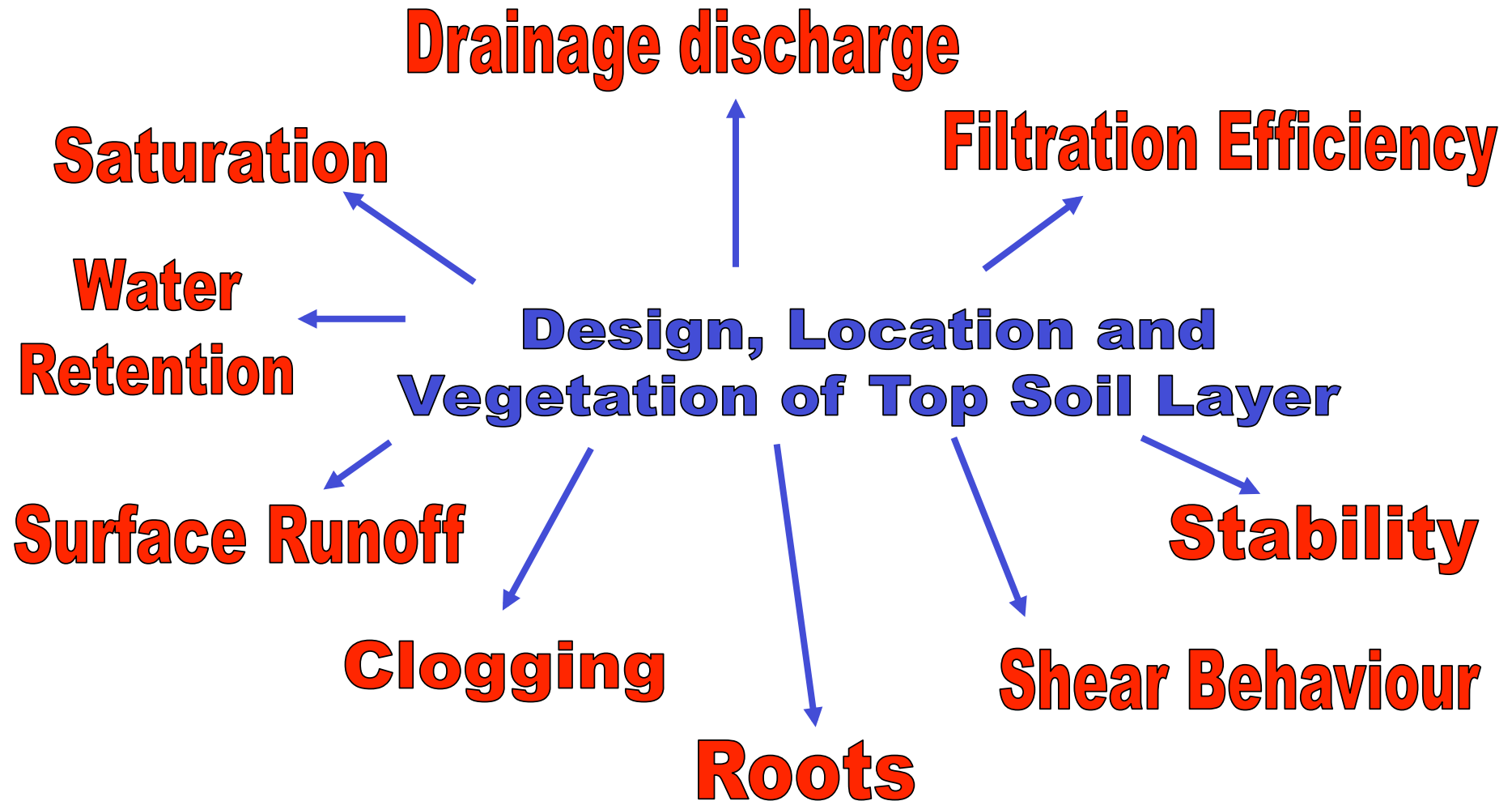
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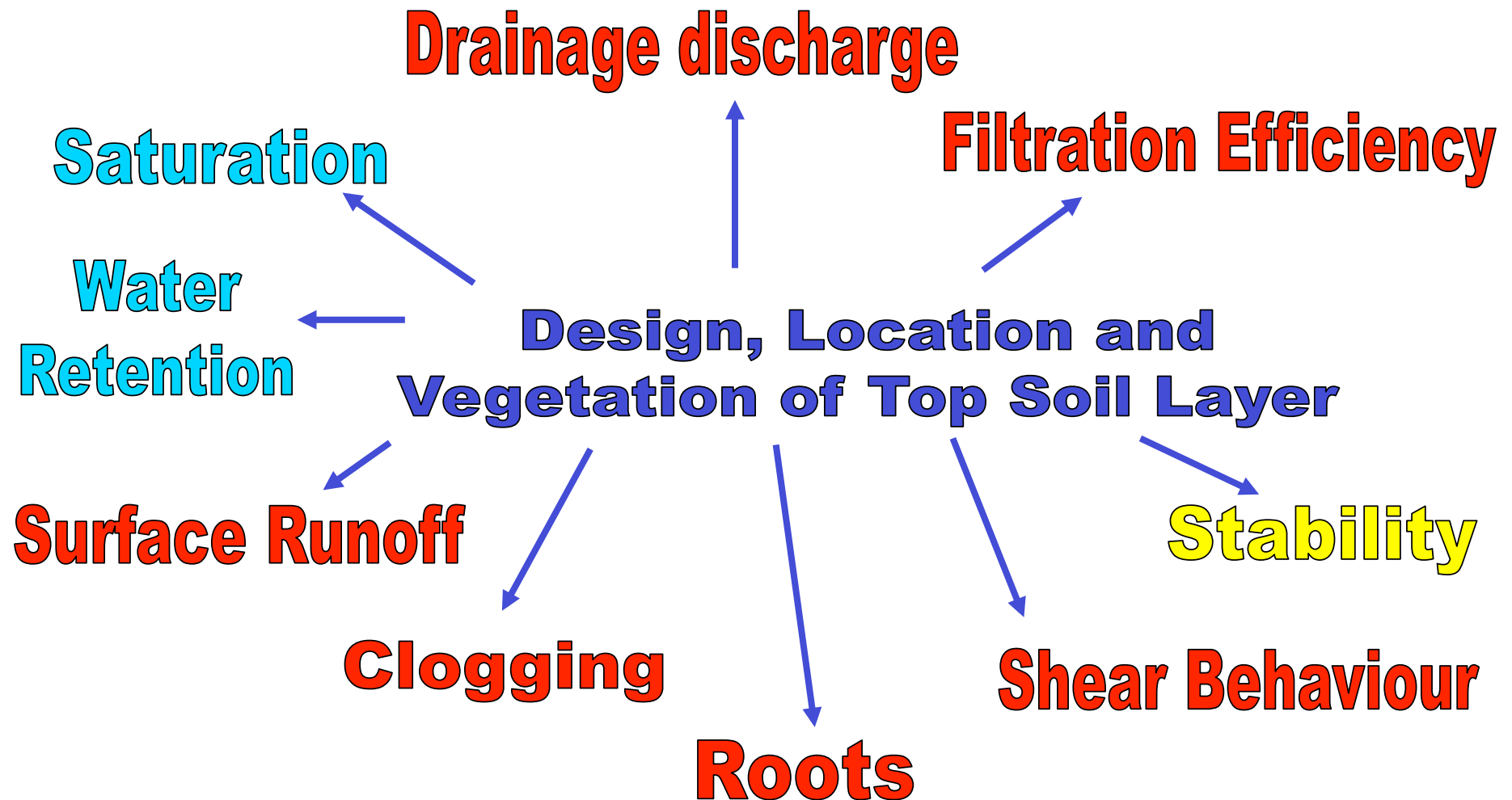
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Introduction



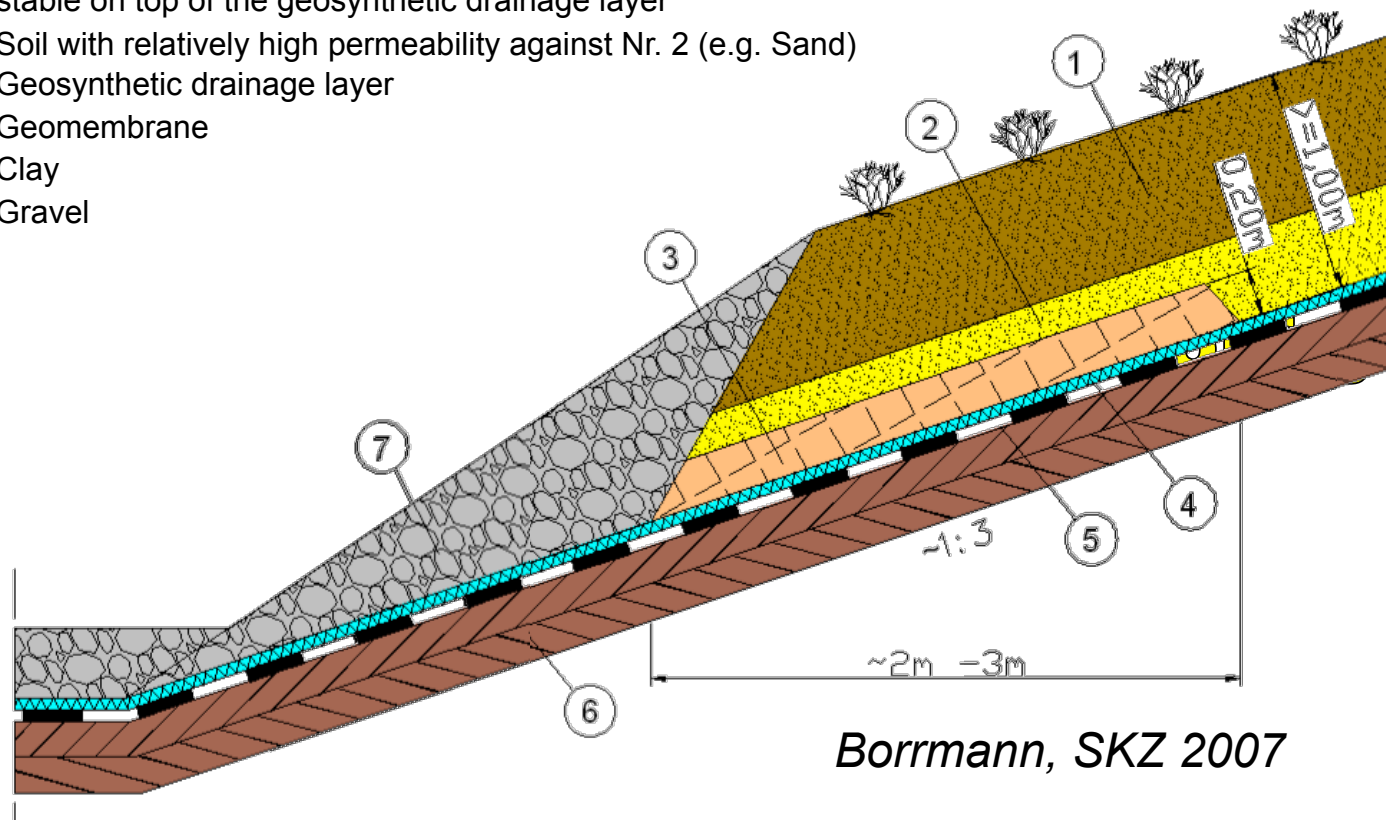




Influencing Factors for Drainage Layers

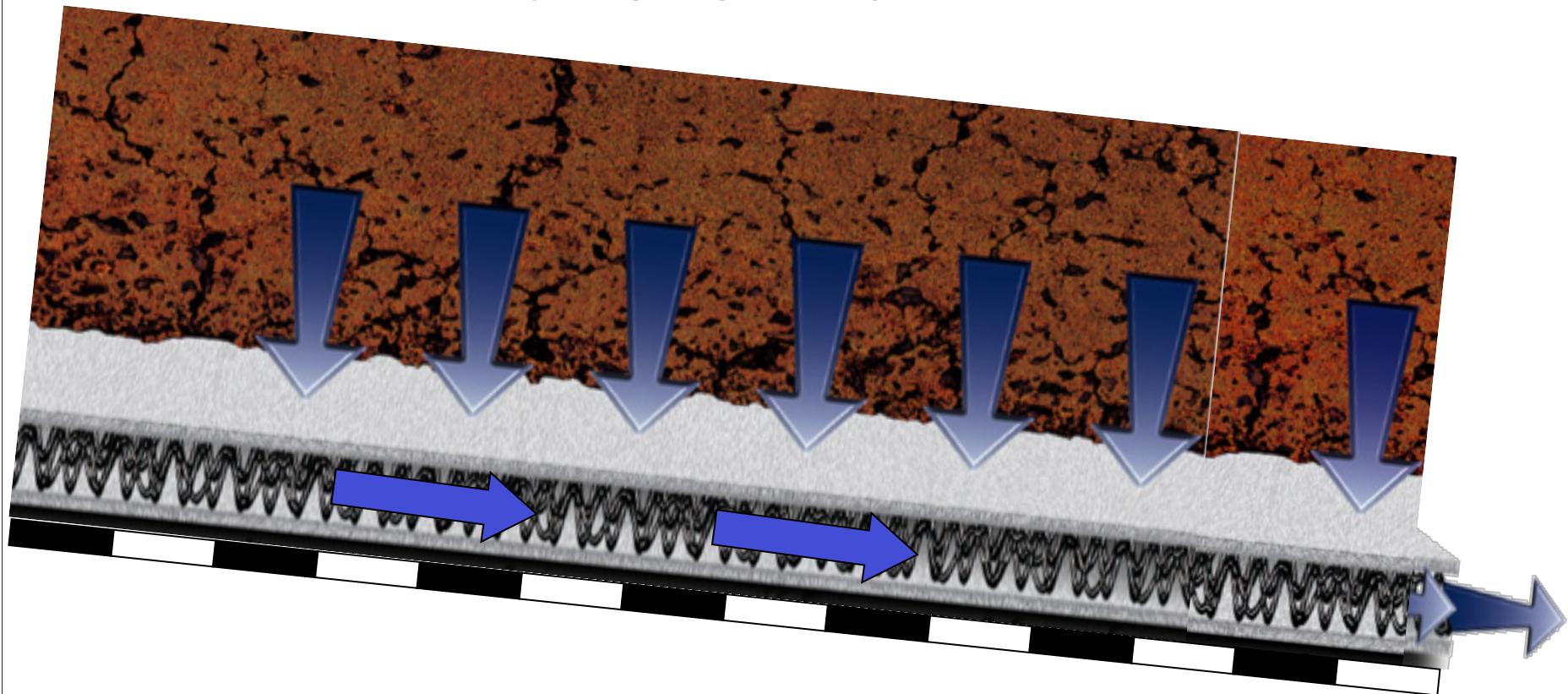
(decisive are slope toe areas!)

1. Vegetation Layer
2. Vegetation Layer (lower layer) which under consolidated, undrained conditions is stable on top of the geosynthetic drainage layer
3. Soil with relatively high permeability against Nr. 2 (e.g. Sand)
4. Geosynthetic drainage layer
5. Geomembrane
6. Clay
7. Gravel



Borrmann, SKZ 2007

1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
3. Protection Efficiency, e.g. against geomembrane



Relevant for suitability (> 100 years): **Retain Soil** from Vegetation layer and **water** shall be **drained** freely into drainage layer!

1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
3. Protection Efficiency, e.g. against geomembrane

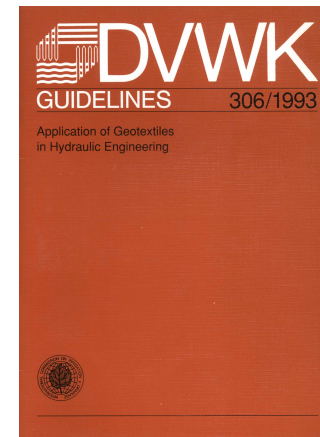
1. Mechanical Filter Efficiency



Opening size $O_{90,w,selected}$:
(90% Soil retention capacity of the geotextile)

$(0.8 \text{ to } 1.0) \cdot O_{90,w,required}$

Thickness d :
 $\geq (25 \text{ to } 50) \cdot O_{90,w,required}$



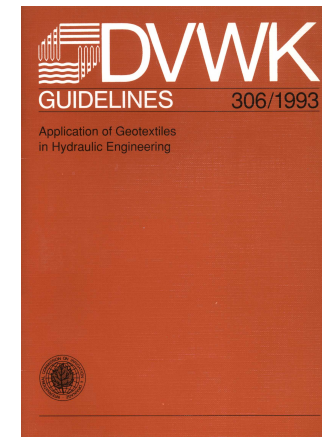
1. Filtration Efficiency
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3. Protection Efficiency, e.g. against geomembrane

2. Hydraulic Filter Efficiency

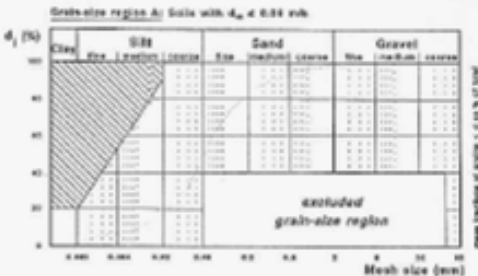
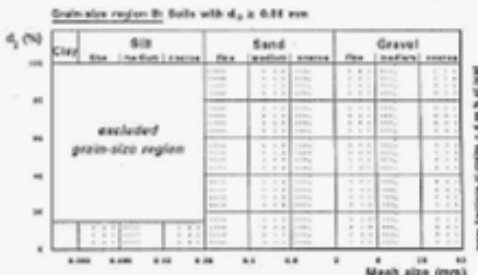
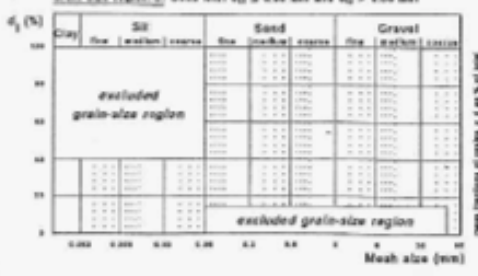


Permeability :

$$k_v = 50 \cdot k_{\text{soil}}$$



Design of Drainage Systems

Grain-size region	Scope in grain-size distribution diagram	Criteria for a soil with high single-grain mobility	Dimensioning of mechanical filter effectiveness	Dimensioning of hydraulic filter effectiveness
A $d_{60} \leq 0.06 \text{ mm}$	Grain-size region A: Soils with $d_{60} \leq 0.06 \text{ mm}$ 	- Grain fraction $< 0.06 \text{ mm}$ $c_u = d_{60} / d_{10} < 15$ $0.02 \text{ mm} < d < 0.1 \text{ mm} > 50 \%$ $I_p < 0.15 = 15 \%$ or alternatively clay fraction/silt fraction < 0.5	- Hydrostatic load $O_{90,W} < 10 \cdot d_{90}$ – in addition, for soils with high single-grain mobility $O_{90,W} < d_{90}$ – permissible for soils with long-term stable cohesion $O_{90,W} < 2 \cdot d_{90}$ - Hydrodynamic load $O_{90,W} < d_{90}$ and $O_{90,W} < 0.3 \text{ mm}$	$\eta \cdot k_v \geq k$
B $d_{15} \geq 0.06 \text{ mm}$	Grain-size region B: Soils with $d_{60} \leq 0.06 \text{ mm}$ 	- Grain fraction $< 0.06 \text{ mm}$ and $c_u = d_{60} / d_{10} < 15$ $0.02 \text{ mm} < d < 0.1 \text{ mm} > 50 \%$	- Hydrostatic load $O_{90,W} < 5 \cdot d_{10} \sqrt{c_u}$ and $O_{90,W} < 2 \cdot d_{90}$ – in addition, for soils with high single-grain mobility $O_{90,W} < d_{90}$ - Hydrodynamic load $O_{90,W} < 1.5 \cdot d_{10} \sqrt{c_u}$ and $O_{90,W} < d_{90}$	$\eta \cdot k_v \geq k$
C $d_{15} \leq 0.06 \text{ mm}$ and $d_{60} > 0.06 \text{ mm}$	Grain-size region C: Soils with $d_{10} \leq 0.06 \text{ mm}$ and $d_{60} > 0.06 \text{ mm}$ 	- Grain fraction $< 0.06 \text{ mm}$ and $c_u = d_{60} / d_{10} < 15$ $0.02 \text{ mm} < d < 0.1 \text{ mm} > 50 \%$ $I_p < 0.15 = 15 \%$ or alternatively clay fraction/silt fraction < 0.5	Dimensioning as for soils in grain-size region B, but with additional tests to determine the suffusion stability of the soil For critical suffusion stability see DVWK (1989)	$\eta \cdot k_v \geq k$



1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
3. Protection Efficiency, e.g. against geomembrane

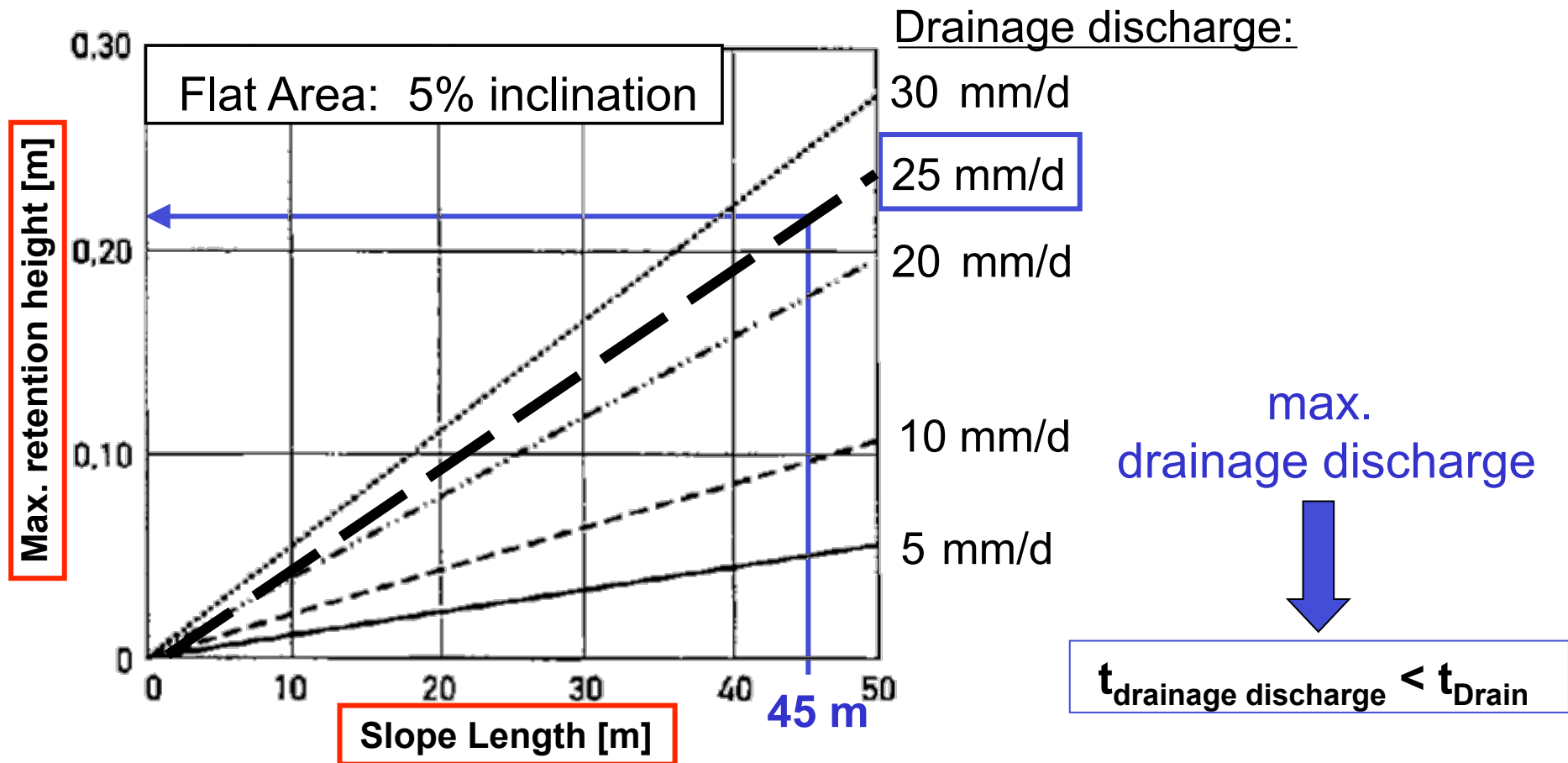


Gravel Drainage Layer

**Low Pore Volume
High flow resistance!**

Design of Drainage Systems

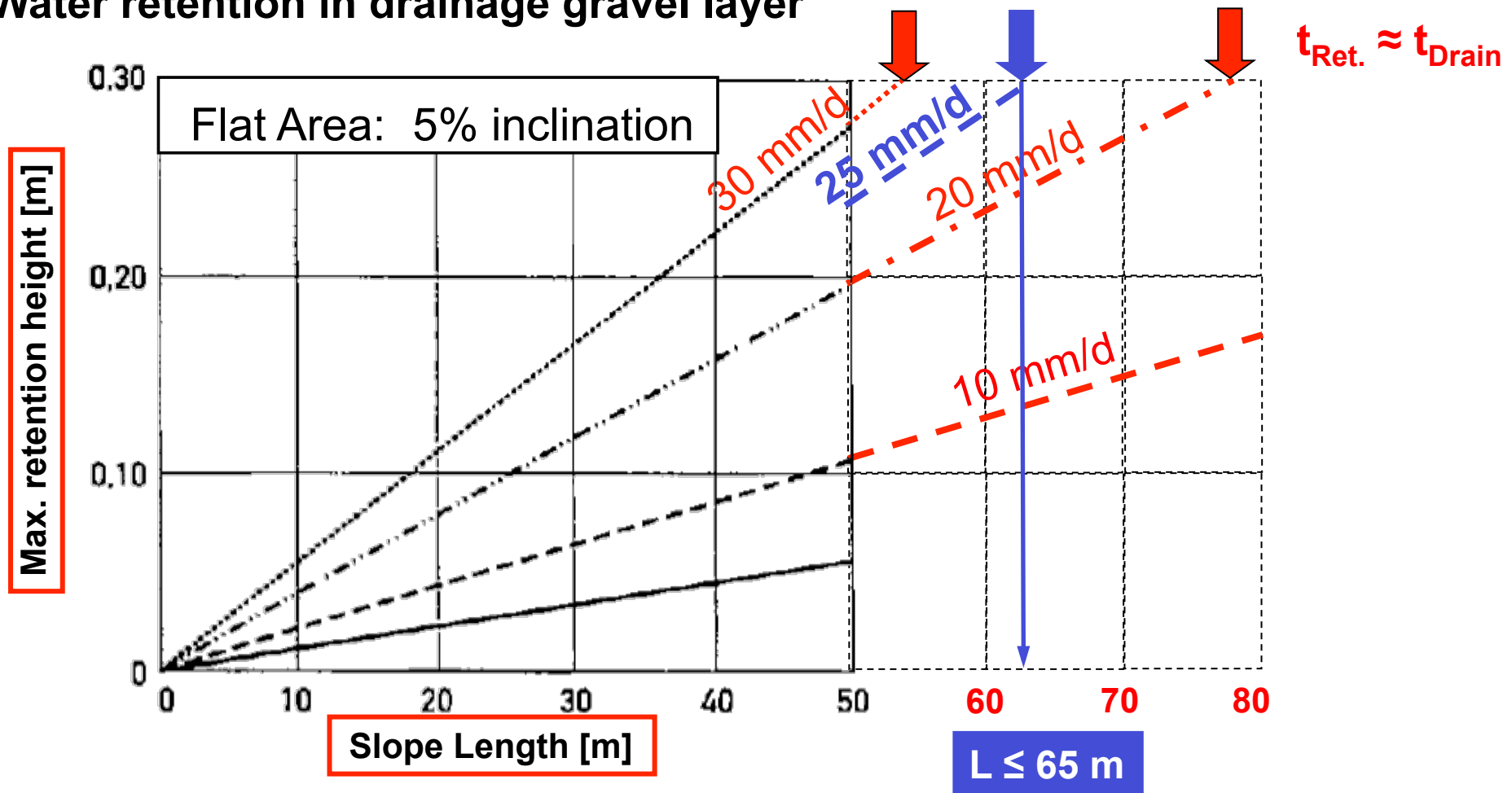
Water retention in drainage gravel layer



Water retention in **drainage gravel** according to LESAFFRE – Influence of slope length at $k_f = 1 \times 10^{-3} \text{ m/s}$ (Source: GDA E2-20 (1997))

Design of Drainage Systems

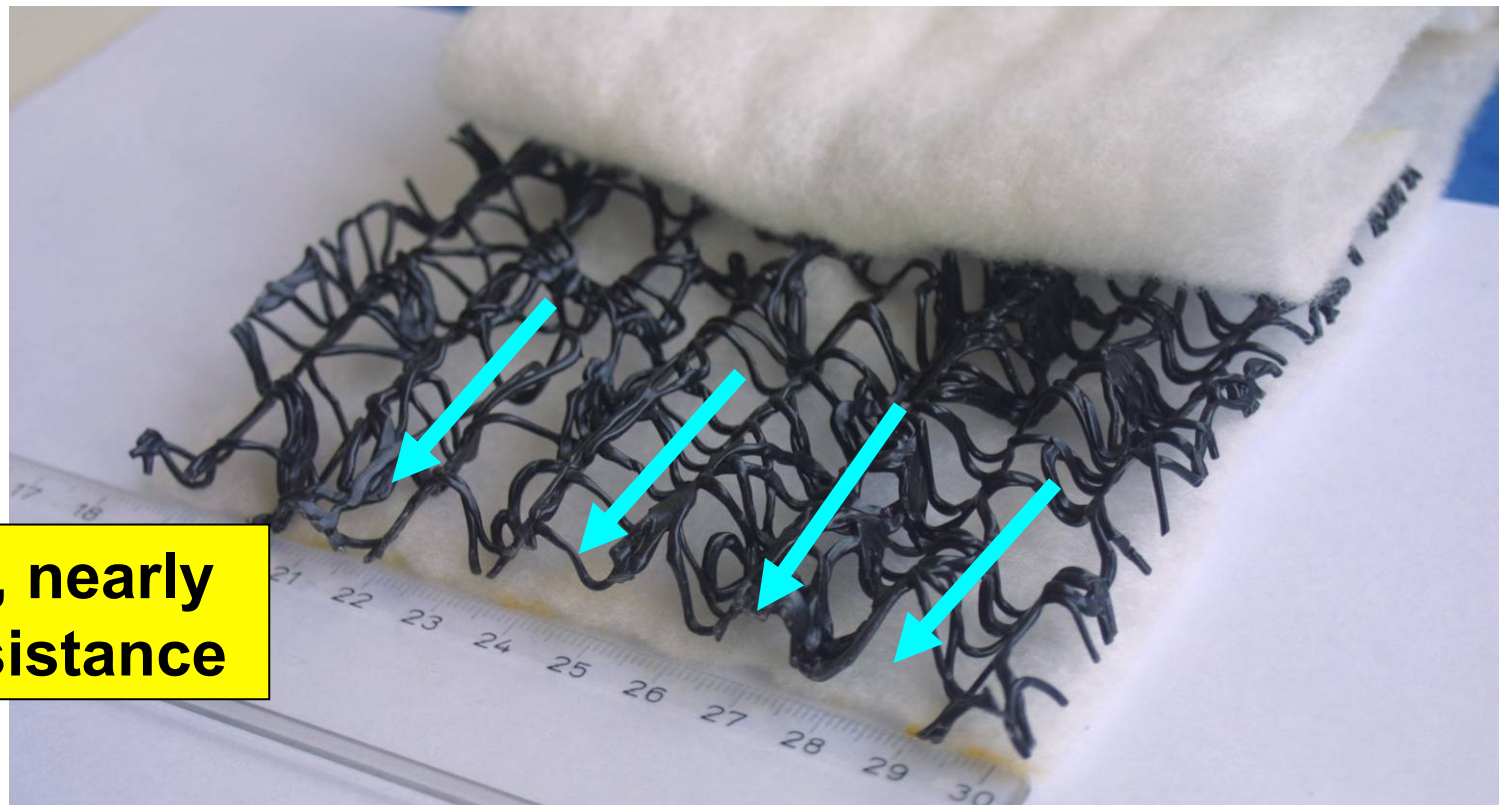
Water retention in drainage gravel layer



Water retention in **drainage gravel** according to LESAFFRE – Influence of slope length at $k_f = 1 \times 10^{-3} \text{ m/s}$ (Source: GDA E2-20 (1997))

Design of Drainage Systems

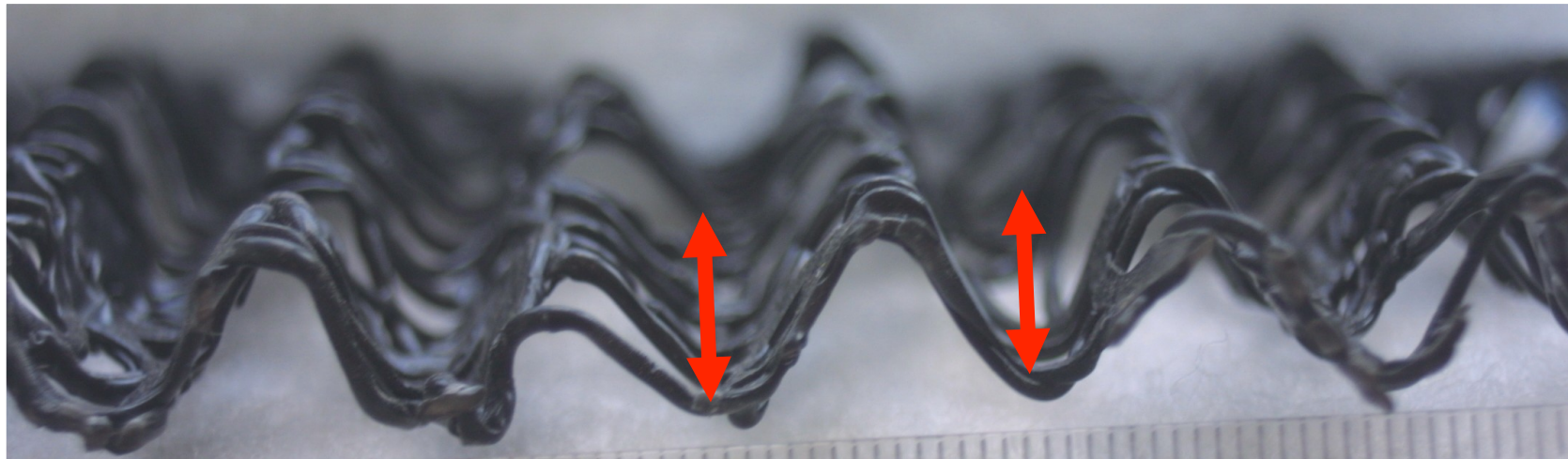
1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
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**Open layer, nearly
no flow resistance**

1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
3. Protection Efficiency, e.g. against geomembrane

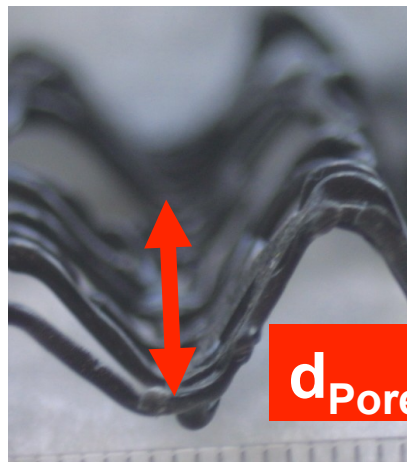
"Infinite wide rectangular tube"



„Alternate thickness of pores“

Boundary Conditions:

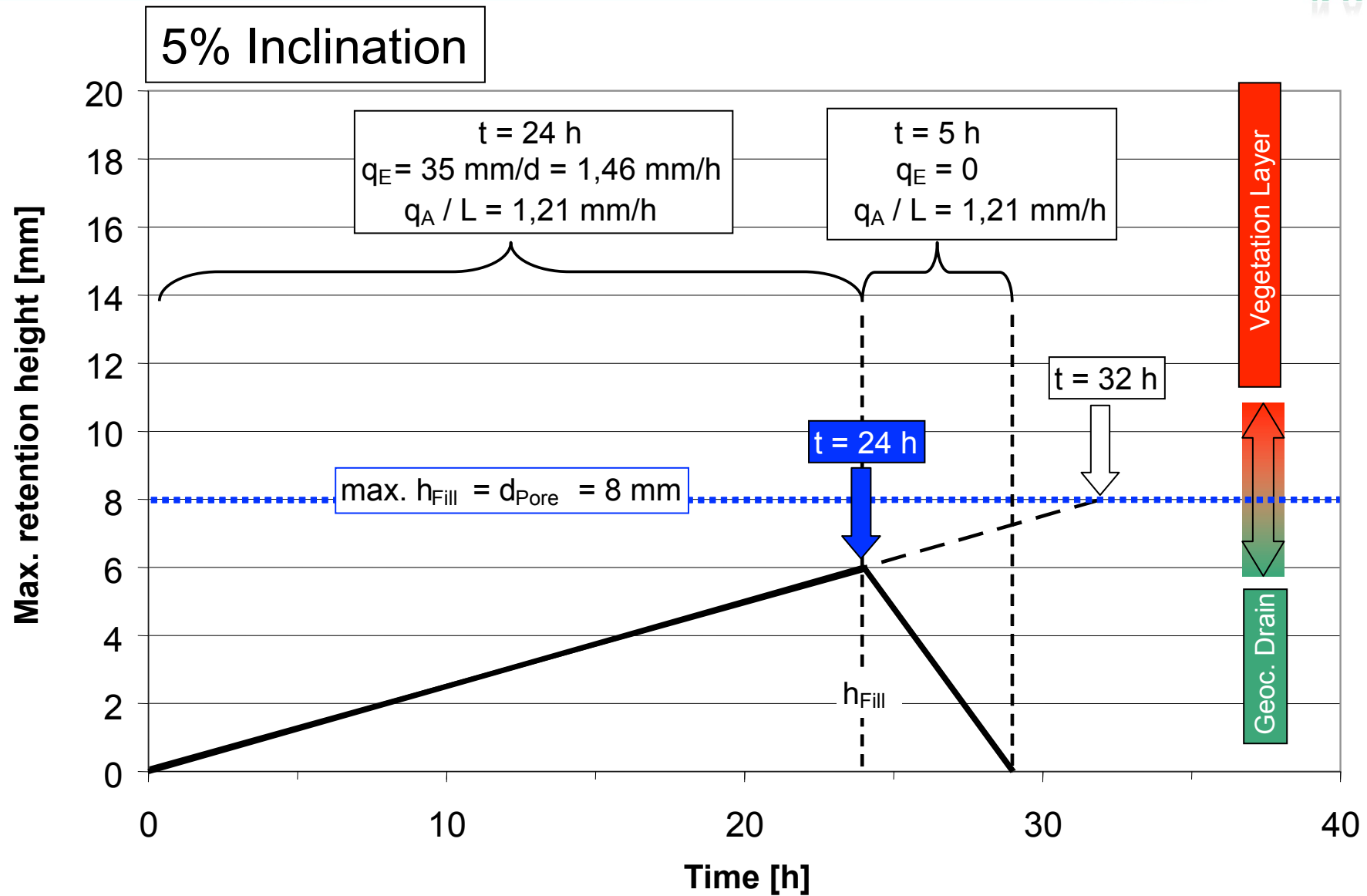
- Long-term thickness ($>100a$) at inclination of 5% and
- 1 m vegetation layer (BAM) = 9.1 mm
- Bedding hard/soft (BAM)
- Drainage length $L = 170$ m
- Drainage discharge: 35 mm/d (+40% compared to 25 mm/d)



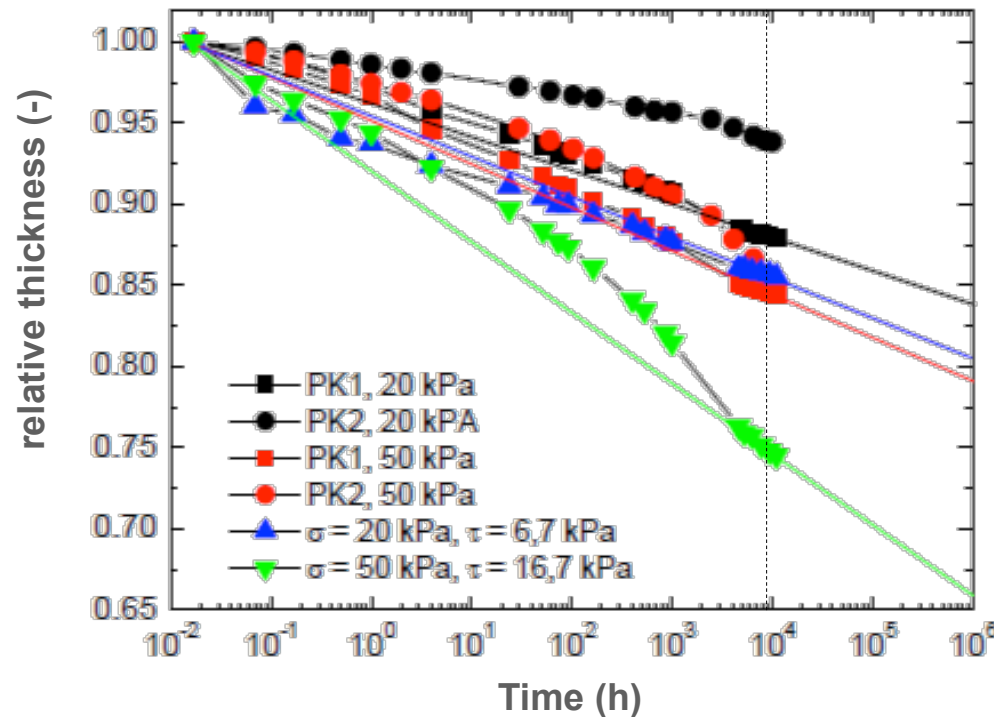
$d_{\text{Pore}} = 8 \text{ mm}$

**"Infinite wide and
8 mm thick rectangular tube"**

Design of Drainage Systems



Long-term Creep Tests



For flat areas as e.g. Plateau (1:20) only creep resulting from compressive stress is relevant.

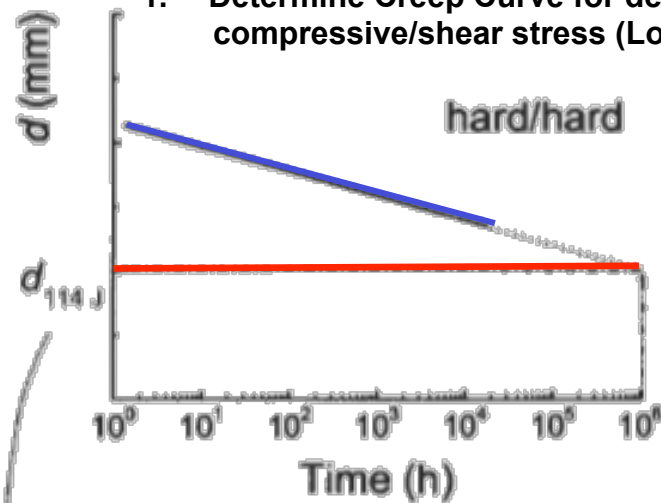
For slope sections (1:3), creep as a result of combined compressive/shear stress is examined.

(Extrapolation of 10^4 h to long-term thickness ($10^6 \text{ h}/114 \text{ years}$))

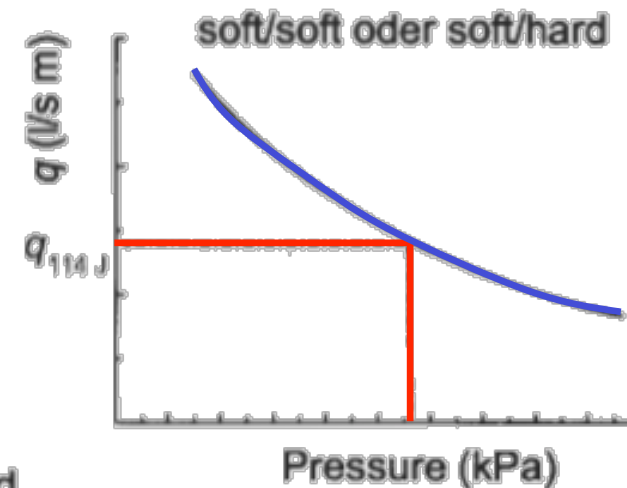
Stress	20 kPa	50 kPa	20 kPa, 3:1	50 kPa, 3:1
Final thickness (114 years)	9.1 mm	8.3 mm	8.8 mm	6.9 mm
Based on initial thickness	83 %	79 %	80 %	66 %
Respective compressive stress	73 kPa	91 kPa	80 kPa	129 kPa

Selected Procedure for assessing the long-term water flow capacity

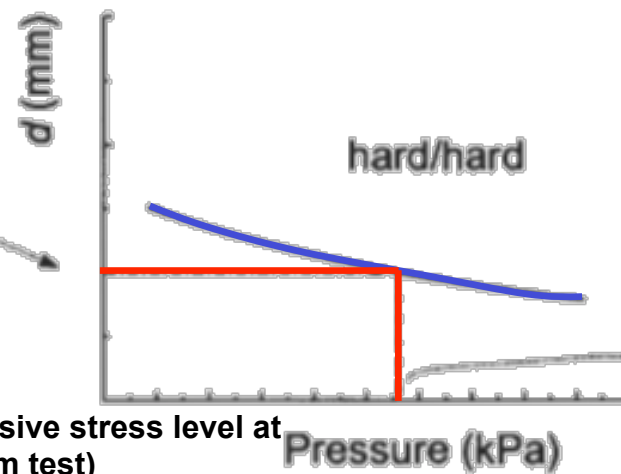
1. Determine Creep Curve for defined compressive stress or compressive/shear stress (Long-term test)



3. Determine long-term water flow capacity for different bedding conditions at relevant compressive stress



**Long-term
thickness
(hard/hard)**



**Compressive Stress at
long-term thickness
(hard/hard)**

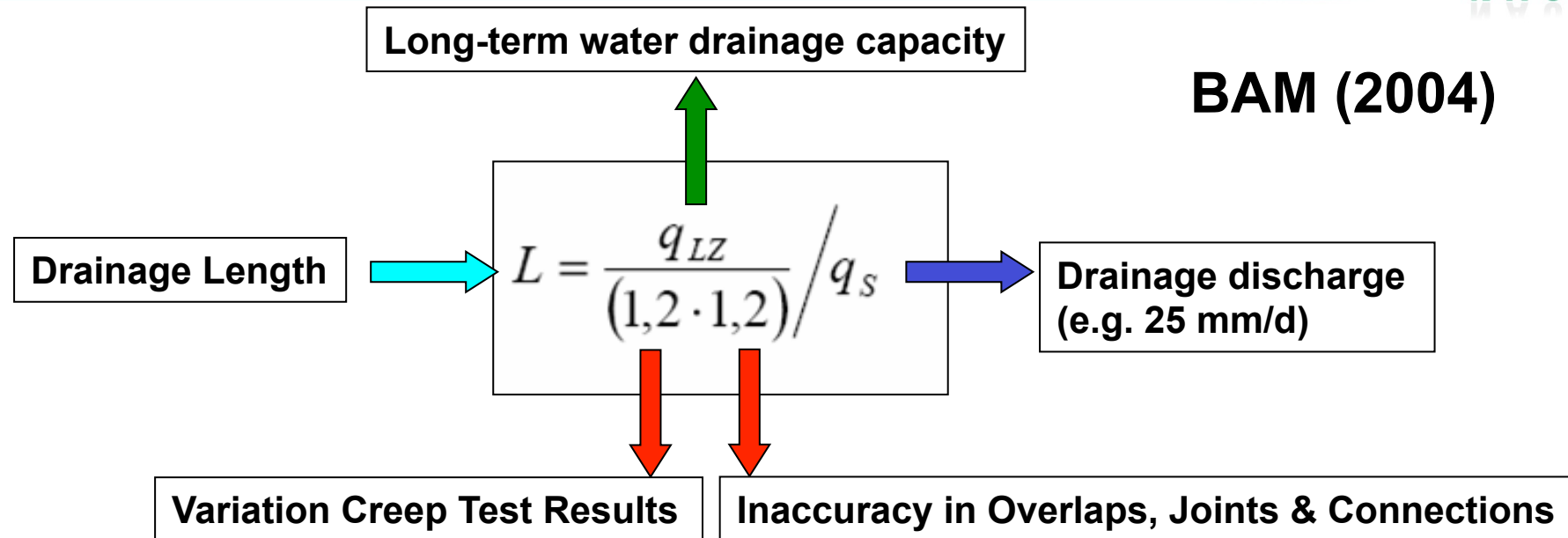
2. Determine relevant compressive stress level at long-term thickness (Short-term test)

Design of Drainage Systems



Water-flow capacity (l / m · s)				
	<i>i</i> = 0,05	<i>i</i> = 0,1	<i>i</i> = 0,3	<i>i</i> = 1,0
hard/hard				
20 kPa	0,18	0,29	Not relevant	Not relevant
50 kPa	0,11	0,19	Not relevant	Not relevant
20 kPa, 6,7 kPa	Not relevant	Not relevant	0,51	1,12
50 kPa, 16,7 kPa	Not relevant	Not relevant	0,18	0,42
soft/hard				
20 kPa	0,12	0,19	Not relevant	Not relevant
50 kPa	0,09	0,14	Not relevant	Not relevant
20 kPa, 6,7 kPa	Not relevant	Not relevant	0,35	0,78
50 kPa, 16,7 kPa	Not relevant	Not relevant	0,17	0,39
soft/soft				
20 kPa	0,06	0,1	Not relevant	Not relevant
50 kPa	0,04	0,07	Not relevant	Not relevant
20 kPa, 6,7 kPa	Not relevant	Not relevant	0,19	0,42
50 kPa, 16,7 kPa	-	-	0,05	0,12

Design of Drainage Systems



Extract from BAM (2004), Secudrän

Table 3.4: Drainage lengths still permissible (without consideration for collectors)

Bedding	Plateau, $i = 0.05$, compressive stress		Slope, $i = 0.3$, compressive stress	
	20 kPa	50 kPa	20 kPa	50 kPa
			25 mm/d	
hard/soft	288 m	216 m	840 m	408 m
soft/soft	34 m	14 m	106 m	-

**without
water retention!**

Design of Drainage Systems



How much does the drainage efficiency reduce under consideration of influences from installation conditions?

Design Equation:
$$q_{entw} = q_{exp} \cdot \left(\frac{1}{FS_{IN} \cdot FS_{CR} \cdot FS_{CC} \cdot FS_{BC}} \right) \cdot \frac{1}{FS_{SY}}$$

q_{entw} : acceptable seepage water inflow

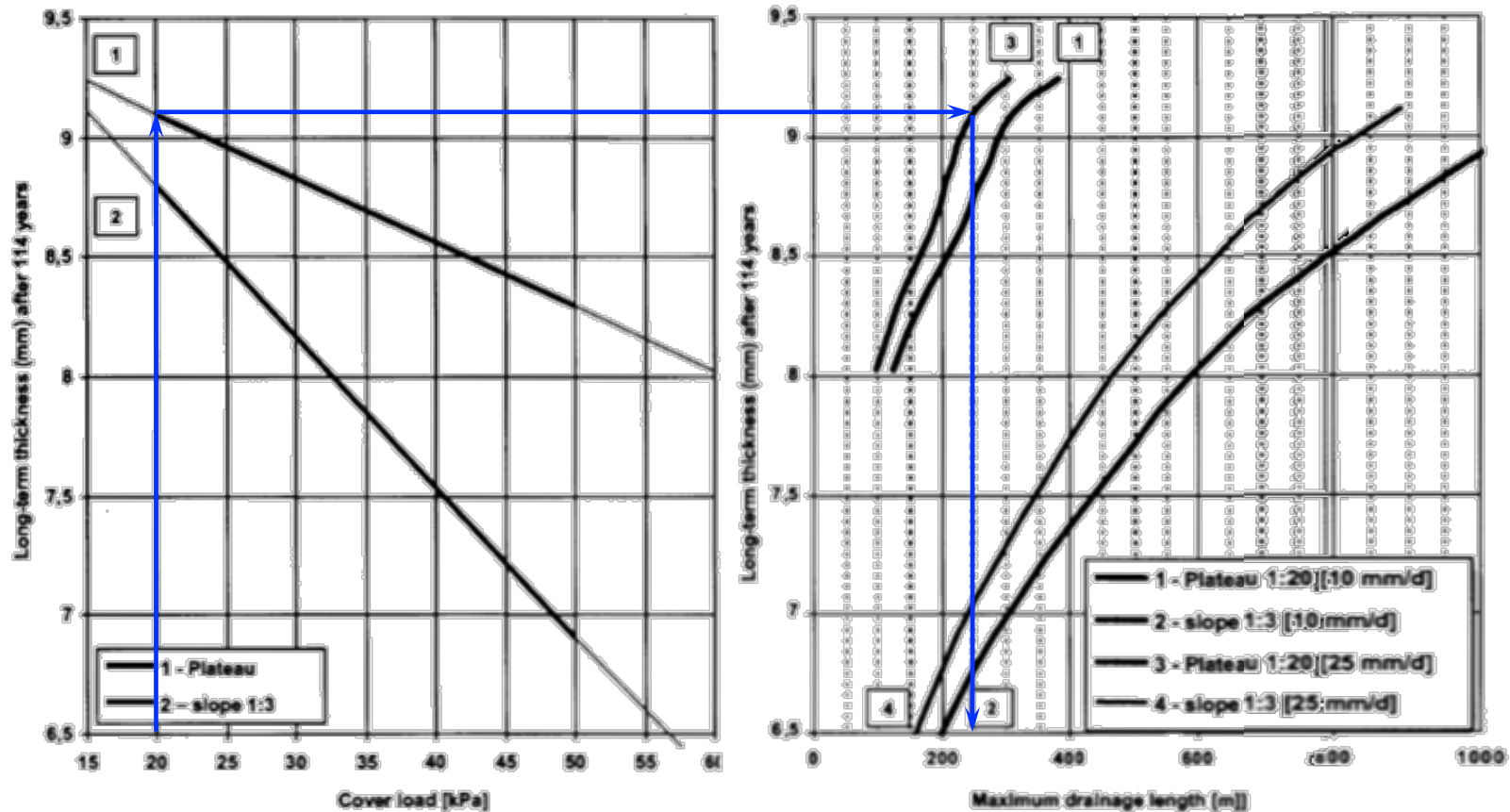
q_{exp} : water flow capacity as determined in short-term test

GDA: E 2-20 Drainage Systems in Landfill Caps		
FS_{IN}	1.0 - 1.5 ☒	Local deformations
FS_{CR}	1.2 - 1.4 ☒	Creep deformations
FS_{CC}	1.0 - 1.2	Reduction of drainage cross section due to Chemical influences
FS_{BC}	1.2 - 1.5	Reduction of drainage cross section due to Biological influences
FS_{SY}	1.0 or 2.0	General system uncertainty for transfer of experimental data to field conditions

☒ (already considered in BAM-approval)

Design of Drainage Systems

Design Nomograph (GDA-recommendations) on maximum drainage length, without using collectors, for Secudrän® R201Z WD601Z R201Z



- Remarks:
- only for bedding hard/soft
 - Q_{12} determined via creep curves for bedding hard/hard, percentage reduction from initial values for hard/soft (see section 9.2, BAM-expert report, file number IV.32/1317/04)
 - using factor of safety according to Naue Fasertechnik / BBG: $FS_{sa} = 1.25$; $FS_{ca} = 1.0$; $FS_{cc} = 1.05$; $FS_{cb} = 1.3$; total: $FS = 1.7$
 - using seepage water discharge and factors of safety according to GDA-E2-20 (1997): 10 mm/d $FS_{vy} = 2.0$; bei 25 mm/d $FS_{vy} = 1.0$

1. Filtration Efficiency
2. Drainage discharge of seepage water inside the core (flow rate)
3. Protection Efficiency, e.g. against geomembrane

Compression test DIN EN 13719 (BAM Method)

$$L = \gamma \cdot h \cdot 1.5 \cdot \eta_t \cdot \eta^\circ C$$

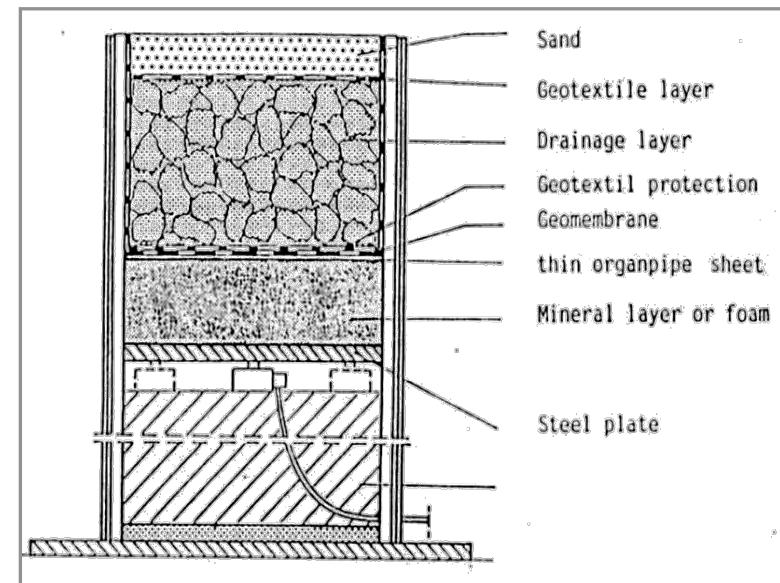
L = Test load

γ = Unit weight of waste

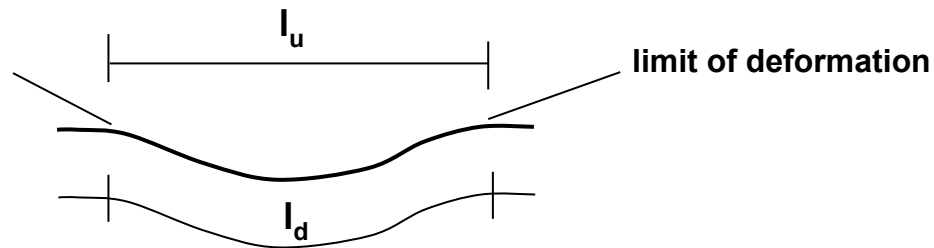
h = Height of waste

η_t = Safety factor time (1000 h = 1; 100 h = 1.5)

$\eta^\circ C$ = Safety factor temperature (40°C = 1; 21°C = 1.5)



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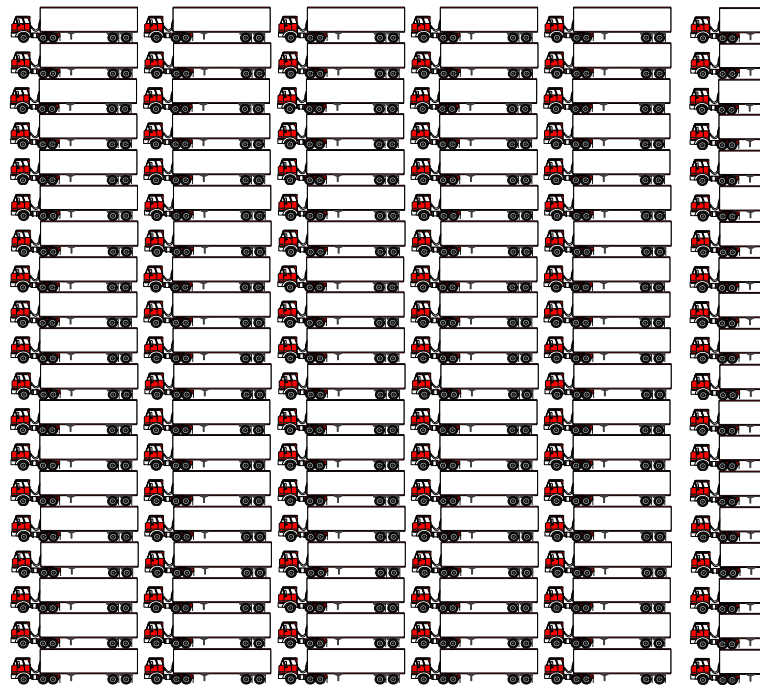
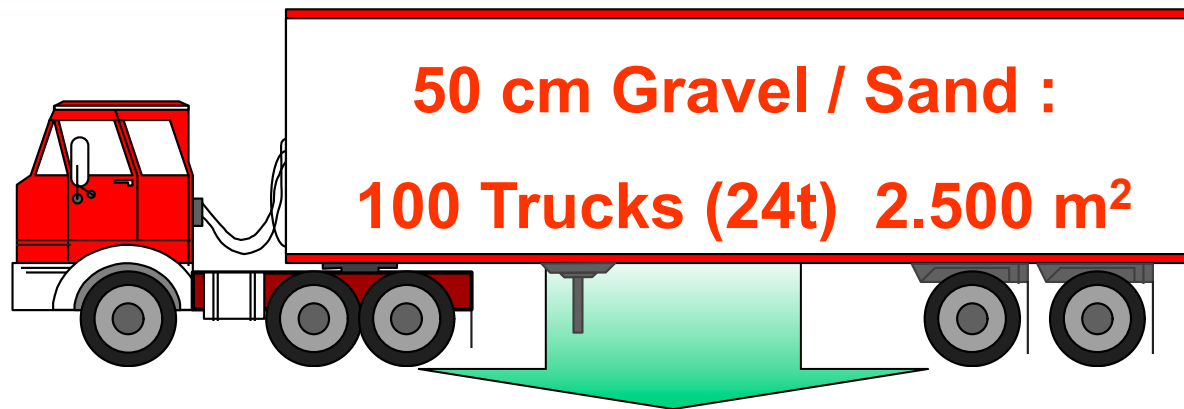


Arch Strain:

$$\varepsilon = (l_d - l_u) / l_u \leq 0.25\%$$



Economic & Ecologic Advantages of Drainage Geocomposites

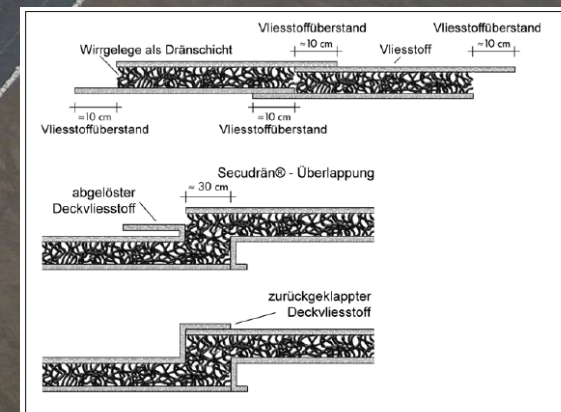




Installation



Landfill „Am Turm“ in Wernigerode, Germany



Landfill „Am Turm“ in Wernigerode, Germany



Installation



Landfill Friedländer Berg, Germany



Installation



Landfill Sauggrund in Freital, Germany



Installation



Landfill UBIG in Wünschendorf, Germany



Under consideration, that as drainage layer a **drainage geocomposite** with high robustness **for a design life > 100 years** (BAM-Approval) is designed, installed, covered and inspected appropriately, an **extraordinary high servicability** of the drainage layer can be expected.

Field tests and excavations provide valuable information

Additional mineral drainage layers are **not required!**

Decisive for the **Stability of the system** is the Design of the Vegetation Layer and the toe of the slope.



Thank you for your attention!

I. Senthilrajah, NAUE Asia

sen_naue@yahoo.com or senthil@naue.com

Tel.: +60 3 89452927 www.naue.com

Kent von Maubeuge, NAUE, Germany

kvmaubeuge@naue.com

Tel.: +49 5743 41 228 www.naue.com

Prof. Conrad Dr.-Ing Boley, University der Bundeswehr, Germany

c.boleyn@boleygeotechnik.de

Tel.: +49 89 60043476 www.boleygeotechnik.de



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NAUE GmbH & Co. KG
Gewerbestrasse 2
32339 Espelkamp-Fiestel · Germany
Phone +49 5743 41-0
Fax +49 5743 41-240
E-Mail info@naue.com
www.naue.com